

Work Order ID **66869**



Page 1

Tuesday, March 01, 2011 10:20:40 AM

Item ID: D350-604-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Rear Locker Extender

Start Date: 3/1/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 3/18/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

H

Date: *7/03-1*

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| Draw Nbr | Revision Nbr | | | | | | | | |
| D2273 | D | | | | | | | | |
| D350-604-041 | A | | | | | | | | |
| DSI9470 | A | | | | | | | | |

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D350-604-041 CHG002

8 ul03/22

HJ for BG 11-3-21

110

0.00



PURCHASING

Purchasing

Memo

0.00

Purchasing

Issue P/O: *13577*
Description: D350-604-041 Rear locker extender.
Supplier: Delastek.
Certification of Conformity and process sheet from Delastek is required.

4 x 2600-6 Camlock stud - Ship to Delastek B *116948*

HJ 11-03-1

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
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NOTE: Date & initial all entries

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Page 2

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Required Date: 3/18/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|-----------------------------------|--|----------------------|---------|--------|--------------|---------------|---------------|------------------|------------------|
| 120 Packaging Packaging | Receive & Inspect for Damage & Mat'l Certs Packaging Memo Ensure a copy of Certification of Conformity and process sheet from Delastek is attached. | 0.00 0.00 | | | | | | | <u>6/4/3/15</u> |
| 130 QC Quality Control | QC5- Inspect part completeness to step on W/O Memo Check hole locations to template. DT 8824 Check process sheet and audit. | 0.00 0.00 | | | | | | | <u>8 w/03/01</u> |
| 140 Packaging Packaging | Pick Kit Memo | 0.00 0.00 | | | | | | | <u>11/3/12</u> |

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
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NOTE: Date & initial all entries

Work Order ID 66869

Page 3

Tuesday, March 01, 2011 10:20:40 AM

Item ID: D350-604-041

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Setup Start



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Item Name: Rear Locker Extender

Start Date: 3/1/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 3/18/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

150



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Sales/22

Memo

0.00

160



Packaging

Packaging

Packaging

0.00

Memo

Identify and pack for shipping as per PPP D350-604-041

Location: *52*PPP Rev: *8*

0.00

170



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

*11/12/22 sf**11/13/23**ME**11-03-22*

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

Tuesday, March 01, 2011 10:20:46 AM

Work Order ID: 66869

Parent Item: D350-604-041

Parent Item Name: Rear Locker Extender

Start Date: 3/1/2011

Required Date: 3/18/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:Q03.12.01 Reformat KJ/RF

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

| | | | | | | | | | | | | | |
|--------|--|-----------|----|--|--|-----|------|----------|---|---|--|--|--|
| 2600-6 | | Purchased | No | | | 110 | Each | 192.0000 | 4 | 4 | | | |
|--------|--|-----------|----|--|--|-----|------|----------|---|---|--|--|--|



Camlock Stud

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
|----------|---------|----------|

| | | |
|--------|-----|--|
| ST381 | 192 | |
| 114238 | 4 | |
| 115814 | 1 | |
| 116948 | 87 | |
| 117016 | 100 | |

| | | | | | | | | | | | | | |
|---------------|--|-----------|----|--|--|-----|------|--------|---|---|--|--|--|
| D350-604-041P | | Purchased | No | | | 120 | Each | 0.0000 | 1 | 1 | | | |
|---------------|--|-----------|----|--|--|-----|------|--------|---|---|--|--|--|



Rear Locker Extender

| | | | | | | | | | | | | | |
|-------|--|--------------|----|--|--|-----|------|--------|---|---|--|--|--|
| D2268 | | Manufactured | No | | | 140 | Each | 3.0000 | 1 | 1 | | | |
|-------|--|--------------|----|--|--|-----|------|--------|---|---|--|--|--|



Decal

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
|----------|---------|----------|

| | | |
|-------|---|--|
| ST010 | 3 | |
| 60213 | 1 | |
| 64072 | 2 | |

| | | | | | | | | | | | | | |
|-------|--|--------------|----|--|--|-----|------|---------|---|---|--|--|--|
| D2269 | | Manufactured | No | | | 140 | Each | 11.0000 | 1 | 1 | | | |
|-------|--|--------------|----|--|--|-----|------|---------|---|---|--|--|--|



Decal

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
|----------|---------|----------|

| | | |
|-------|----|--|
| ST010 | 11 | |
| 64437 | 11 | |

4-11-03-1

66869

B67420 11/3/228

11/3/18

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

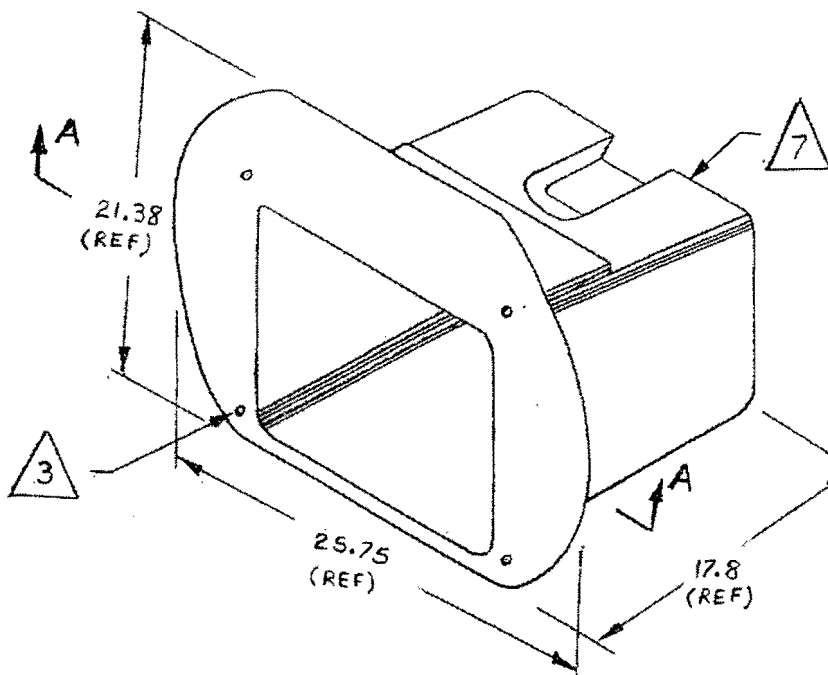
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NOTE: Date & initial all entries



| | | | |
|-------------------------------|--------------------------------|---|------------------------|
| DESIGN JB | DRAWN BY <i>[Signature]</i> | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED <i>[Signature]</i> | APPROVED <i>[Signature]</i> | DRAWING NO. D2273 | REV. D SHEET 1 OF 1 |
| DATE 02.04.01 | | TITLE 350 REAR LOCKER EXTENDER | SCALE NTS |
| B | 96.05.27 | RE-DRAWN | |
| C | 02.01.30 | CLARIFY MATERIAL, LAYUP, AND TOOLING | |
| D | 02.04.01 | REMOVE EPOCAST, ADD SURFACE FINISH | |

RELEASED
02.04.03 *[Signature]*

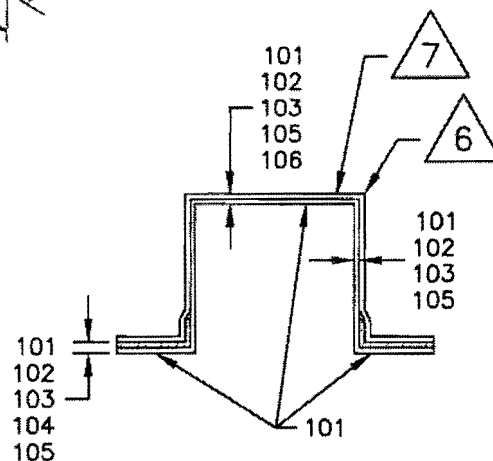


SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *06869*

2811-03-1

NOTES:

- 1) LAMINATE PER DART QSI 006. LAMINATION SCHEDULE PER THIS DRAWING.
- 2) LAYUP USING DT8010 MOLD. WET LAYUP NO BAG/VACUUM.
- 3) TRIM & DRILL PER DT8020. OPEN HOLES TO $\phi 0.257$ (4 PLACES).
- 4) MATERIALS:
RESIN: DERAKANE 470-36/411/510A40
FIBRE: 9oz = 9.7 oz 7781 WEAVE "S" GLASS
18oz = 18.0 oz ROVING "E" GLASS.
- 5) CONSTRUCTION:
101-WHITE GLOSS GELCOAT # GEL 944W005.
102-9oz ALL OVER.
103-18oz ALL OVER.
104-18oz RE-INFORCE FRONT FLANGE EXTENDING 2" ON SIDES.
105-9oz ALL OVER.
106-PEEL PLY.
- 6) MATTE TO HOLD DOWN CORNERS AS REQUIRED.
- 7) FINISH THIS SURFACE WITH DUPONT HIGHBUILD GREY PRIMER 1144-S.
- 8) ALL DIMENSIONS ARE IN INCHES.



SECTION A-A

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NOTE: Date & initial all entries

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D350-604 REV. B

REF TCCA STC: SH90-4
REF FAA STC: SR00463NY

PURPOSE:

The 2600-4 Camloc Studs may be too short for some installations.

CHANGE:

The qty (4) 2600-4 Camloc Studs are replaced with longer 2600-6 Camloc Studs. It is acceptable to install either 2600-4 or 2600-6 Camloc Studs. The parts list of D350-604 Rev. B is amended as follows:

| QTY | PART NUMBER | DESCRIPTION |
|------|--------------|---------------------------------------|
| -041 | | |
| X | D350-604-041 | REAR CARGO COMPARTMENT EXTENDER ASS'Y |

IS:

| | | |
|---|--------|-------------|
| 4 | 2600-6 | CAMLOC STUD |
|---|--------|-------------|

WAS:

| | | |
|---|--------|-------------|
| 4 | 2600-4 | CAMLOC STUD |
|---|--------|-------------|

w/046869

| | |
|--|--------------------|
| CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION BRANCH DAO # 01-O-01 | |
| APPROVED | |
| BY: | <i>[Signature]</i> |
| D. SHEPHERD (DE # 02) | |
| DATE: | 09.07.01 |
| CERT. NO.: | SH90-4 |
| ISSUE NO.: | 3 |

| | | | |
|------------|-----------------------|--|--------------|
| A | NEW ISSUE, NCR 09-046 | CP | 09.07.01 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | 92 | DART AEROSPACE LTD | |
| DRAWN | 92 | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | | DRAWING NO. | REV. A |
| MFG. APPR. | NIA | DSI 9470 | SHEET 1 OF 1 |
| APPROVED | <i>[Signature]</i> | TITLE | SCALE |
| DE APPR. | | CAMLOC CHANGE | NTS |
| DATE | 09.07.01 | COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD. | |

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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

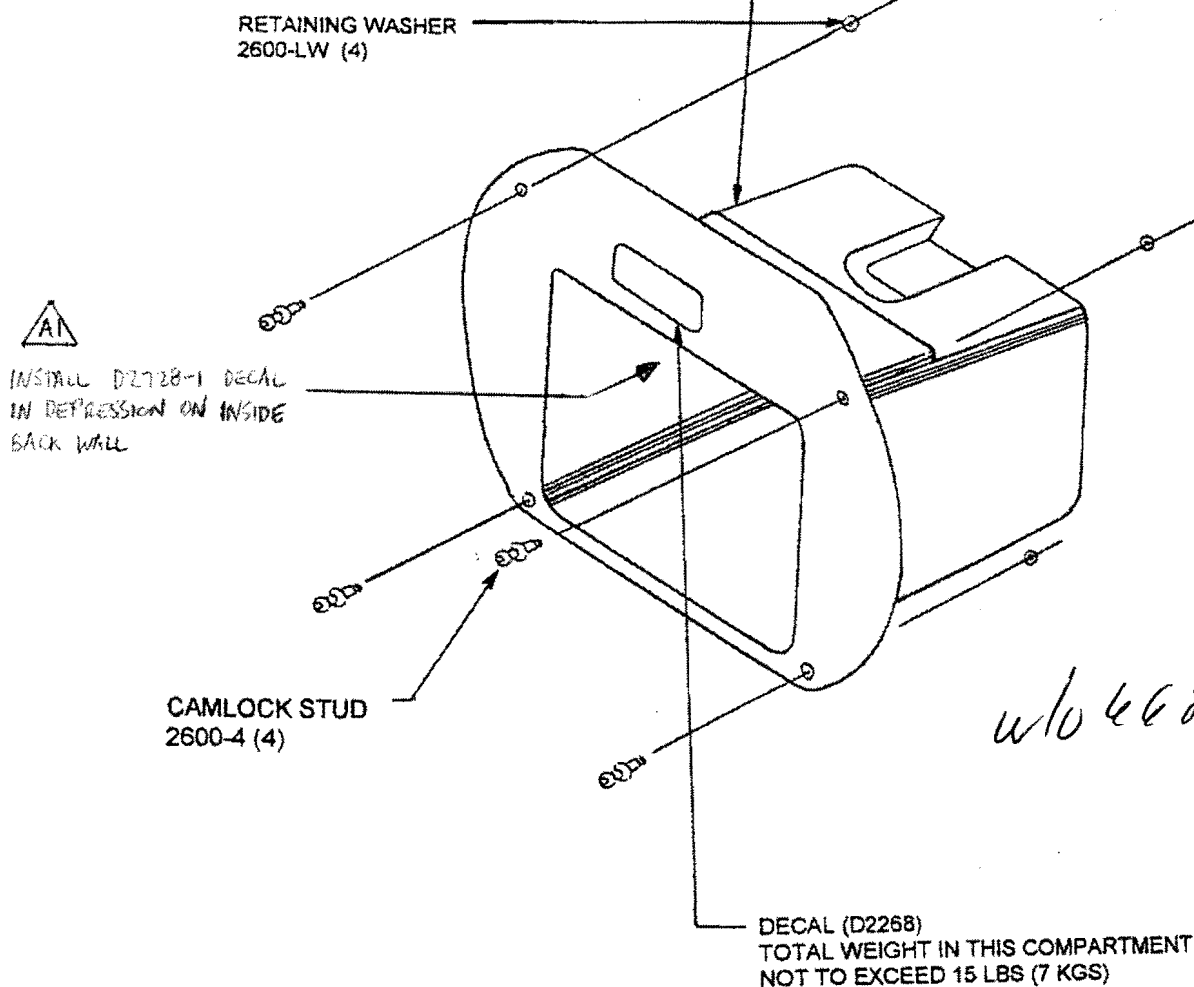
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NOTE: Date & initial all entries



| | | | | | |
|---------|----------|-----------|--------------------------------------|---|-------------------------|
| DESIGN | BW | DRAWN BY | UP | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | # | APPROVED | Ⓢ | DRAWING NO. D350-604-041 | REV. A1 SHEET 1 OF 1 |
| DATE | 02.04.01 | TITLE | REAR LOCKER EXTENDER ASSEMBLY | SCALE | NTS |
| A | 02.04.01 | NEW ISSUE | | | |
| A1 | # RF | 02.04.23 | ADD D2728-1 DECAL + ORIENTATION NOTE | | |

RELEASED
02.04.03



D350-604-041 REAR LOCKER EXTENDER

NOTE: DECALS TO BE ORIENTED TO MATCH 'UP' ORIENTATION OF RLE



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NOTE: Date & initial all entries



AERONAUTIQUE

Delastek inc.
2699 5e avenue
Local 14, Porte -A-
Grand-Mère, Québec G9T 5K7
Can ** Fax (819) 533-3494 **

PACKING SLIP

CERTIFICATE OF COMPLIANCE

| | |
|------------|---------|
| Invoice # | 37620 |
| Customer # | DART US |

Telephone: (819) 533-5788
Warehouse: MAIN

Bill to:

DART AEROSPACE LTD
1270, Aberdeen Street
Hawksbury, Ontario K6A 1K7
Canada

Ship to:

DART AEROSPACE LTD
1270, Aberdeen Street
Hawksbury, Ontario K6A 1K7
Canada

Telephone: 613-632-5200
Contact: Linda Lacelle

| | | | | | | | |
|-------------|------------|---------------|-----------------|---|-----------|--------------------------|--|
| Ship via | | F.O.B. | | Terms | | Salesperson | |
| PURO GROUND | | Origin | | Net 30 days USA | | Claude Lessard, ext. 233 | |
| Ship date | Order Date | Our PO # | Order by | | Your PO # | GST/PST # | |
| 17/03/2011 | 02/03/2011 | 16931 | Brigitte Golden | | PO13577 | | |
| Order Qty | B.O. Qty | Current Ship. | Item # | Item Description | | | |
| 1 | 0 | 1 | DKC134-0003 | Line 4 Rear Locker Extender D350-604-041P B66869 U de M : Each Référence DKA362-0004 DWG: D350-604-041 REV. A1 D2273 REV. D No. série B66869 No. lot 31980 Sul03/21 | | | |

It is hereby certified that all materials, process and finished items were controlled and tested in accordance with the requirements of the purchase order and applicable specifications. All such records are on file at our plant and available for review upon request.

☒ Cust. ☐ Adm. ☐ Quality ☐ Ship.

Accepted by:

Quality department

AQ-357



Date: Mardi, 2011-03-01 10:27:57
Utilisateur: Pascal Carignan

Feuille de Procédé

| | | | |
|-------------------|------------------------------|-----------------|--------------------------------|
| Client | : DART US DART AEROSPACE LTD | Nom Dessin | : REAR LOCKER EXTENDER |
| Numéro Job | : 31980 | Numéro Article | : DKC134-0003 |
| Numéro Soumission | : 3482 | Numéro Dessin | : D350-604-041 & D2273 |
| Numéro B.A. | : | Projet Numéro | : DK-362 |
| Cette fois | : 2011-03-01 No. B.V. : | Révision dessin | : A & D |
| Prsht Rev. | : NC | Matériel | : Derakane 470-36/411/510 |
| Prem. fois | : -- Type : | Date Dûe | : 2011-03-08 Qté: 1 UdM: UNITE |
| Job précédente | : 31979 | | |

Écrit par : _____

Vérifié & Approuvé par : _____

Commentaires : N° de pièce Laminée Dart Aerospace: D2273
N° de pièce Assemblage Dart Aerospace: D350-604-041

B66869

Process Sheet Rév.: 02 Ajouter détails dans la seq. Identification.

Produit additionnel

Numéro Job:



Séq.: Machine ou Opération: Description :

1.0 PRÉPARATION Préparation du moule



Commentair Setup: 0.00Hrs/ Run: 15.0000Min Total Run : 0.2500Hrs

Faire la préparation du moule DKO-0250 selon IG 0009.

Date: _____ Sceau: _____

2.0 AMB0350 Gel Coat Blanc N° Gel 944W005

Commentair Qty.: 1.580 UNITE(s)/Unit Total : 1.580 UNITE(s)

Gel Coat Blanc N° Gel 944W005

N° de Lot: 1-29548-1

3.0 AMB0286 Catalyst N° DDM-9

Commentair Qty.: 0.0070 GALLON(s)/Unit Total : 0.0070 GALLON(s)

Catalyst N° DDM-9

N° de Lot: 1-27829-1

4.0 AC0747 Acetone

Commentair Qty.: 0.200 KILOGRAMME(s)/Unit Total : 0.200 KILOGRAMME(s)

5.0 PREP-GENERAL Préparation du matériel



Commentair Setup: 0.00Hrs/ Run: 45.0000Min Total Run : 0.7500Hrs

Tailler le matériel selon les dimensions requises à l'aide de gabarit de trimage prévus à cet effet.

Date: 08-03-11 Sceau: _____



Date: Mardi, 2011-03-01 10:27:57
Utilisateur: Pascal Carignan

Feuille de Procédé

Client: DART US DART AEROSPACE LTD
Numéro Job: 31980

Nom Dessin: REAR LOCKER EXTENDER
Numéro Article: DKC134-0003

Numéro Job:



Séq.:

Machine ou Opération:

Description :

6.0

PREP-GENERAL

Préparation du matériel



Commentair Setup: 0.00Hrs/ Run: 30.0000Min Total Run : 0.5000Hrs

Faire la préparation du matériel selon IF134-0003 :

Dans une quantité de Gel Coat N° 944W005 ajouter 2% de Catalyst N° DDM-9 et diluer à l'aide de 10% d'acétone.

Date: 14-3-11 Sceau:



7.0

GEL COAT

Application du Gel Coat



Commentair Setup: 0.00Hrs/ Run: 20.0000Min Total Run : 0.3333Hrs

Appliquer le gel coat selon IF 134-0003(réf. IG0019).

Note: Le gel coat ne doit contenir aucun "airdry" ni aucune cire. Et le temp de séchage est important afin d'éviter d'avoir des défauts de surface, et afin d'éviter que le tissu ne vienne marquer au travers du Gel Coat ainsi que d'éviter d'avoir un rétrécissement.

Quantité: 1

Date: 14-3-11 Sceau:



8.0

AMB0212

Résine (411B7530) 411-350 promo. 75min.

Commentair Qty.: 1.680 LITRE(s)/Unit Total : 1.680 LITRE(s)

Résine (411B7530) 411-350 promo. 75min

N° de Lot: 1-30286-1

9.0

AMB0286

Catalyst N° DDM-9

Commentair Qty.: 0.0070 GALLON(s)/Unit Total : 0.0070 GALLON(s)

Catalyst N° DDM-9

N° de Lot: 1-27829-1

10.0

AMB0214

9.7 oz Weave "S" glass #FG-778150-125Y Volan Finish

Commentair Qty.: 4.6 VERGE(s)/Unit Total : 4.6 VERGE(s)

9.7 oz Weave "S" glass #FG-778150-125Y Volan Finish

N° de Lot: 1-28776-2

1-30234-1

11.0

AMB0213

WR1850 Roving 18oz. x 50"

Commentair Qty.: 1.140 KILOGRAMME(s)/Unit Total : 1.140 KILOGRAMME(s)

WR1850 Roving 18oz. x 50"

N° de Lot: 1-28778-1

12.0

LAMINAGE

Faire le laminage



Commentair Setup: 0.00Hrs/ Run: 3.5000Hrs Total Run : 3.5000Hrs

Selon IF 134-0003. S'assurer de ne pas trapper d'air entre les rangs.

Inscrire les informations suivantes:

Humidité: 22% Température: 70.7 Heure: 2:00

Date: Mardi, 2011-03-01 10:27:57

Utilisateur: Pascal Carignan

Feuille de Procédé

Client: DART US DART AEROSPACE LTD

Nom Dessin: REAR LOCKER EXTENDER

Numéro Job: 31980

Numéro Article: DKC134-0003

Numéro Job:



Séq.:

Machine ou Opération:

Description :

Quantité: 1 Date: 14 mars 11 Sceau:



13.0

AMB0212

Résine (411B7530) 411-350 promo. 75min.

Commentair Qty.: 0.150 LITRE(s)/Unit Total : 0.150 LITRE(s)

Résine (411B7530) 411-350 promo. 75min

N° de Lot: 1-3022-1

14.0

AMB0286

Catalyst N° DDM-9

Commentair Qty.: 0.0070 GALLON(s)/Unit Total : 0.0070 GALLON(s)

Catalyst N° DDM-9

N° de Lot: 1-27821-1

15.0

FINITION

Finition Générale



Commentair Setup: 0.00Hrs/ Run: 30.0000Min Total Run : 0.5000Hrs

Injecter les bulles d'air selon IF134-0003 si applicable.

Quantité: —

Date: —

Sceau: —

16.0

DÉMOULAGE

Démoulage de la pièce



Commentair Setup: 0.00Hrs/ Run: 10.0000Min Total Run : 0.1667Hrs

Faire le démoulage de la pièce selon IF134-0003 en poussant de l'air à l'intérieur tout en faisant bien attention de ne pas l'endommager.

Quantité: 1

Date: 15-3-11

Sceau: —



17.0

TRIMAGE

Trimage



Commentair Setup: 0.00Hrs/ Run: 40.0000Min Total Run : 0.6667Hrs

Selon IF 134-0002.

Faire le sablage si nécessaire.

Quantité: 1

Date: 16/03/11

Sceau: —



18.0

AAC1021

Dupont Primer N° 7704S

Commentair Qty.: 0.3400 UNITE(s)/Unit Total : 0.3400 UNITE(s)

Dupont Primer N° 7704S

N° de Lot: 1-28624-2

Date: Mardi, 2011-03-01 10:27:57
Utilisateur: Pascal Carignan

Feuille de Procédé

Client: DART US DART AEROSPACE LTD
Numéro Job: 31980

Nom Dessin: REAR LOCKER EXTENDER
Numéro Article: DKC134-0003

Numéro Job:



Séq.:

Machine ou Opération:

Description :

19.0

AAC1101

N° 7775S, Dupont Activator - Reducer Chromabase

Commentair Qty.: 0.0670 UNITE(s)/Unit Total : 0.0670 UNITE(s)

N° 7775S, Dupont Activator - Reducer Chromabase

N° de Lot: 1-28961-3

20.0

PRIMER

Application primer



Commentair Setup: 0.00Hrs/ Run: 15.0000Min Total Run : 0.2500Hrs

Appliquer le primer selon IG 0008.

Quantité: 1

Date: 17 mars 11



N° fiche de Mélange: MA

21.0

AAC1607

Camlock Stud 2600-4 (or Monadnock 1126000-4)

Commentair Qty.: 4 UNITE(s)/Unit Total : 4 UNITE(s)

Camlock Stud 2600-4 (or Monadnock 1126000-4)

N° de Lot: 1-30250-1

22.0

AAC0682

Washer 2600-LW (1127700)

Commentair Qty.: 4 UNITE(s)/Unit Total : 4 UNITE(s)

Washer 2600-LW (1127700)

N° de Lot: 1-6687-1

23.0

ASSEMBLAGE

Assemblage mécanique



Commentair Setup: 0.00Hrs/ Run: 15.0000Min Total Run : 0.2500Hrs

Faire l'assemblage selon IF134-0004.

Démasker la pièce.

Assembler les "Studs" selon IG 0037.

Quantité: 1

Date: 17/03/11



24.0

IDENTIFICATION

Identification à encre indélébile



Commentair Setup: 0.00Hrs/ Run: 10.0000Min Total Run : 0.1667Hrs

Faire l'identification de la pièce selon IF134-0005.

N° de pièce Cleint: D350-604-041

N° de Job: 31980

N° de Fabrication: 17-03-11








Quantité: 1

Date: 17-03-11



Date: Mardi, 2011-03-01 10:27:57
Utilisateur: Pascal Carignan

Feuille de Procédé

| | | | |
|---|---|---|--|
| Client: DART US DART AEROSPACE LTD | | Nom Dessin: REAR LOCKER EXTENDER | |
| Numéro Job: 31980 | | Numéro Article: DKC134-0003 | |
| Numéro Job: | |  | |
| # Séq.: | Machine ou Opération: | Description : | |
| 25.0 | INSPEC FINAL | Inspection finale | |
| |  |  | |
| Commentair Setup: 0.00Hrs/ Run: 10.0000Min Total Run : 0.1667Hrs | | | |
| Faire l'inspection dimensionnelle et visuelle de la pièce selon le dessin. | | | |
| Quantité: <u>1</u> Date: <u>17-03-11</u> Sceau:  | | | |
| 26.0 | EMBALLAGE | Emballage & Entreposage | |
| |  |  | |
| Commentair Setup: 0.00Hrs/ Run: 10.0000Min Total Run : 0.1667Hrs | | | |
| Faire l'emballage selon IG 0057. | | | |
| Quantité: <u>1</u> Date: <u>17 MARS 11</u> Sceau:  | | | |

fab- 17 Mars 11
Job 31980